# **KA-505 Mobile Base (6 casters)**

## **User Manual**

### **Brief Introduction**

The product is used with a cage bank which has 2 KA-505L cages on the bottom.

### **Parts List**



4 long-side steel bars, 2 short-side steel bars, 1 short reinforcing steel bar;

Note: For 4 long-side steel bars,

the ends with 4 holes should be with the short-side steel bars; and the ends with 2 holes should be with short reinforcing steel bar.



# ${\bf 4}\; casters\; with\; brakes, {\bf 2}\; casters\; without\; brakes;$

### 24 M8\*16 screws;

Note: The casters with brakes should be on the corner.

## **Assembly**

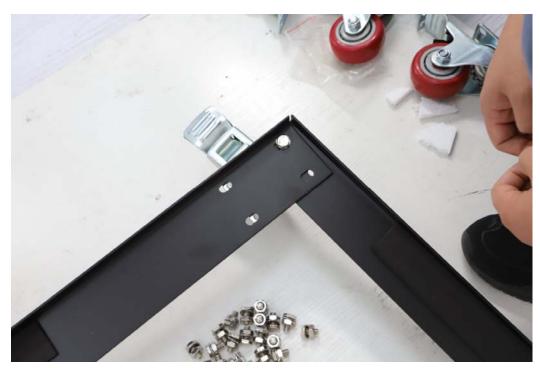


1. Array the steel bars on the ground. (See the figure above)



2. Start with a corner caster. Align the holes of the long-side bar, short-side bar and a caster (with a brake). (See the figure above)

Note: The long-side bar must be put on the top of the short-side bar.



3. Fix with a screw, nut and washer. (See the figure above)



4. Four screws are used to fix the caster to the corner. (See the figure above)



5. Then install a caster in the middle. Align the holes of the long-side bar, short reinforcing steel bar and a caster (without a brake). (See the figure above)

Note: The long-side bar must be put on the top of the short reinforcing steel bar.



- 6. Four screws are used to fix the caster in the middle. (See the figure above)
- 7. One by one install the other casters.



8. The mobile base is completed. (See the figure above)